



STIX A320 TEX PROJECT

ADHESIVE FOR TEXTILE COVERINGS

TECHNICAL DATA SHEET

KEY BENEFITS

- low emission
- good initial adhesion
- economic

APPLICATION AREAS

Dispersion adhesive with good initial adhesive strength for textile floor coverings with different backing types, including sisal and coconut fibre coverings – except for coverings with PVC backing.

For carpet coverings with high inherent tension, such as stubborn needle felt coverings, we recommend STIX A530 TEX POWER.

SUBFLOOR PREPARATION

In accordance with the requirements of DIN 18365, the substrate must be level, permanently dry, clean, crack-free, tension- and pressure-resistant and, if necessary, professionally prepared for laying. Use suitable primers and levelling compounds from our range for this purpose. Mastic asphalt screeds and other non-absorbent substrates must always be levelled with a minimum layer thickness of 2 mm.

APPLICATION

STIX A320 TEX PROJECT is applied evenly to the substrate using a trowel with a suitable TKB toothing. Depending on the floor covering, a waiting time may be required. The waiting time is determined by the absorbency of the substrate, the room temperature and the relative humidity. Then lay the floor covering in the adhesive and rub/roll on thoroughly (50 kg roller). After 45 minutes, rub/roll the floor covering again. In areas exposed to direct sunlight, e.g. floor-to-ceiling windows/conservatories, use a shear-resistant adhesive from our range.

Follow the instructions of the flooring manufacturer, especially with regard to air conditioning the flooring.

OCCUPATIONAL SAFETY AND ENVIRONMENTAL PROTECTION

Keep out of reach of children. Ensure thorough ventilation during and after processing/drying! Avoid eating, drinking and smoking while processing the product. In



case of contact with eyes or skin, rinse immediately with water. Do not allow to enter drains, waterways or soil. Clean tools immediately after use with soap and water. Only recycle containers that are completely empty. Dried material residues can be disposed of as household waste. The basic prerequisite for the best possible indoor air quality after floor covering work is standard-compliant installation conditions and well-dried substrates, primers and fillers.

Contains a biocide: Reaction mixture of: 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl 2H-isothiazol-3-one (3:1) [C(M)IT/MIT] & 1,2 benzisothiazol-3(2H)-one [BIT]. May cause allergic reactions. Safety data sheet available on request.

Information for allergy sufferers available on +49 (0) 5425/801-0.

DISPOSAL

Collect and reuse product residues as far as possible. Do not allow to enter drains, waterways or soil. Empty, scraped out or drip-free plastic containers are recyclable (Universal Packaging GmbH). Containers with residual contents and collected product residues are hazardous waste. Containers with hardened residual contents are construction site waste/household waste.

STORAGE

Protect from frost! Can be stored for 12 months.

RECOMMENDED TROWELS



DELIVERY FORM

Article code: 30616221 14 kg



With these notes, we aim to give you the best advice possible based on our trials and experience. We cannot always guarantee results for an individual job due to the multitude of application options as well as the storage conditions and performance data of our products being beyond our control. Carry out your own tests. Slight staining possible with sealants when exposed to sunlight. Minor colour differences between batches due to production methods. We cannot guarantee total colour accuracy. Use materials from the same batch for your specific item. Our technical consulting service is at your disposal.

The publication of this data sheet replaces all previous versions.

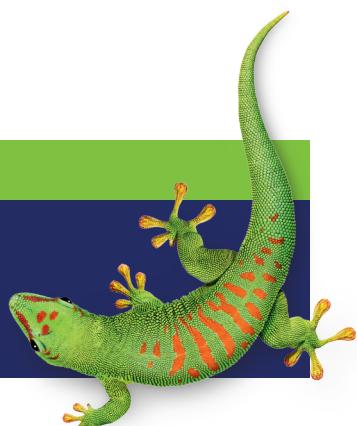
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TECHNICAL INFORMATION

Material base	Polymer dispersion
Ingredients according to VdL-RL 01	Polymer dispersions, modified resins, preservatives, mineral fillers, additives and water.
Colour	beige-white
Viscosity	spreadable, slightly pasty
Specific weight	1,35 g/cm ³
Processing conditions	Substrate temperature min. + 15 °C; air temperature min. + 18 °C. Relative humidity not exceeding 75%.
Recommended trowels	TKB B1; consumption: approx. 420 g/m ² TKB B2; consumption: approx. 600 g/m ² Ensure that the back of the covering is sufficiently moistened. Coarsely structured adhesive surfaces require a coarser trowel with a corresponding increase in consumption.
Resilient	After 24 hours
Suitability for chair castor loads (castors according to DIN EN 12529)	Yes
Suitability for underfloor heating	Yes – observe the relevant information sheets and additional instructions issued by the Zentralverband des Deutschen Baugewerbes.
Cleaning	For uncured adhesive: water or Niboclean Pro
Giscode	D1 – solvent-free according to TRGS 610
GEV-Emicode	EC 1 PLUS – very low emissions

BOSTIK HOTLINE

Smart help
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